

PRIME-HEAT Radiators

General Characteristics of Prime-Hear Radiators.

Steel and Production

Prime Heat panel radiators are produced in accordance with the internationally accepted EN 442 & BS EN ISO 9001 standard. Cold rolled steel conforming to EN 1013 is used in the production surface treatment and painting processes take place in accordance with DIN 55900-1 standard. Steel thickness used in panel radiator production is:

Panel production : 1.30 plus/minus 0.09 mm
Fin production : 0.45 plus/minus 0.05 mm
Top and side covers : 0.75 plus/minus 0.09 mm
Decorative panel : 0.90 plus/minus 0.09 mm

Radiator test pressure : Maximum 13 bar.
Radiator working pressure : Maximum 10 bar.
Maximum working temperature : 95 degrees.
Corrosion resistant



Surface Treatment and Painting

All radiators are applied with surface treatment before they are painted.
The surface treatment process includes 3 stages

1. Degreasing @ 55-65 degrees C
2. Phosphating @ 55-65 degrees C & pH=-4.8-5.5
3. Three step rinsing process at various conductivity levels